



OHS Considerations for Utility-Scale Solar PV

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Hazards & Risks



HAZARD:

- **Source** of potential harm, danger, peril or difficulty which can/may potentially cause harm, injury or adverse effects to individuals as health effects under certain conditions at work.
- **Setting/environment** which facilitates danger or exposure to harm persons using the location.
- May be foreseeable or unforeseeable; avoidable or unavoidable.
- **Existence of a hazard is NOT equivalent to the manifestation of an event/incident.**



Hazards & Risks



RISK:

- **The chance or probability [quantitative/ computed/ analysis]** that a person will be harmed or experience an adverse health effect **if** exposed to a **HAZARD**; and an assessment of the possible extent of harm.
 - **E.g.** “**10 per 100,000** welders will likely develop permanent blindness” (*depending on their age, equipment, and years of welding*).
- Factors that influence the degree of risk (**risk factors**) include:
 - **Intensity/concentration** of the exposure of a person to a hazardous thing or condition.
 - **How** the person was exposed – exposure pathway (e.g., breathing in a vapour, skin contact).
 - How **severe** are the effects under the conditions of exposure.
 - **Personal characteristics** – e.g. age, gender other bio-typing.
 - **Proximity and frequency** of contact.

PROXIMITY

TIME

PERSONAL

MAGNITUDE

NATURE OF SOURCE

EXPOSURE



5 Steps - Risk Assessment



OHS Conditions & Hazards - Solar PV Sites



- Elevations (falls).
- Extreme weather exposure (dehydration/stroke).
- High voltages >500 VDC/ VAC (shock)
- Glare/reflections (eye injury).

- Sharp edges (cuts).
- Lifting/moving (Ergonomics).
- Hot surfaces (burns).
- Glass (cuts and burns).
- Heavy metals (strains).



Physical Hazards at Solar Sites

- **Physical Hazard** is an **agent, material, factor or condition** that can cause physical bodily harm upon **contact**.

- **Physical hazards** include:
 - Radiation
 - Heat/cold stress.
 - Vibration.
 - Electricity.
 - Noise.
 - Strikes/impacts.

Falling objects



- 1) Sharp edges.
- 2) Hot surfaces.



- 1) Falls from elevations.
- 2) Weather exposure.
- 3) Glare.





Ergonomic Hazards at Solar Sites

Ergonomic Hazard:

- Any condition which has the potential to cause harm to a worker's **musculo-skeletal system**.
- An **ergonomic hazard** may be caused by the **physical condition at the site or the physical demands** of a particular task.
- Usually induced by awkward work positions, repetitive motion, heavy masses, poor posture or type of equipment for work.

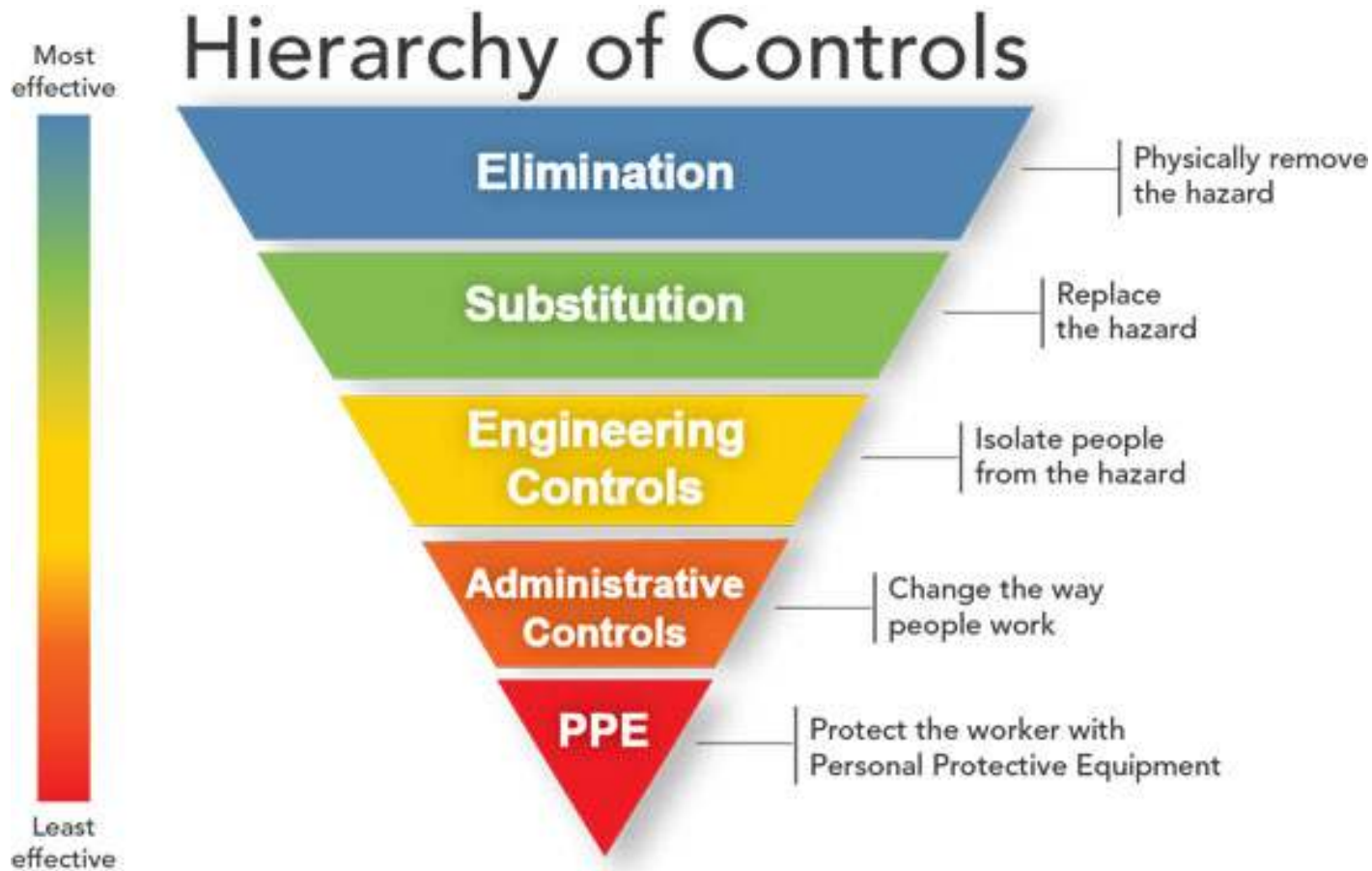




Safety Hazards at Solar Sites

- **Safety hazards** - unnecessarily unsafe working conditions that that can cause injury, illness, and death.
- Absence of available protective equipment designed to prevent accidents (e.g. shields etc.).
- Untidy/unkept work spaces.





Procedures for Working safely

By National Institute for Occupational Safety and Health -
<https://www.cdc.gov/niosh/topics/hierarchy/default.html>, Public Domain,
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Permit to Work



• Working at heights (e.g. roof-top solar).	• Hot works (e.g. welding for SWH).	• Heavy lifts (e.g. installing Roof PV).
• Energized systems (e.g. PV DC systems).	• Other	



- **Applicable for inherently dangerous tasks:**
- **Administrative Control** by managing people processes.
- **Authorized Permit to Work must be issued in advance of starting works.**
- Hazard and risk assessment required in advance of PTW.
- Hazards and controls communicated to all workers during Tool Box discussion daily before works begin.
- Appropriate PPEs.

Energy Isolation



• Energized systems (e.g. PV DC systems).	• Electric motors in heavy lifts (e.g. installing Roof PV or turbine blades).	• Inverter repairs/works (e.g. wind, solar).
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- **Applicable for energized systems.**
- **Engineering Control** for dissipating or blocking source and residual electrical energy and securing isolation point from operating, by **Lock Out-Tag Out Device and protocols.**
- Hazards and controls communicated to all workers during Tool Box discussion daily before works begins.
- Preparation and issuance of Isolation Certificate.

Energy Isolation

- **LOCK-OUT TAG-OUT PROCEDURE AND DE-ISOLATION CONTROLLED BY RESPONSIBLE WORKER ONLY.**
- **TEST AND CONFIRM** - stored, generated and residual energy = **ZERO STATE**. There should be no energy readings and equipment should not work, even in auxiliary modes.
- **Only trained /competent persons** allowed to engage in isolation and de-isolation.
- Appropriate PPEs





Working at Heights

- **Applicable for work conducted at 2m (6 ft) or higher.**
- **Elimination** (partial alternatives) or **administrative** hazard control for safe operation.
- **Thorough inspection of ladders, scaffolding, platforms, fall arrest system before engagement.**
- Personal fall arrest system (full body harness, shock absorber, lanyard, and **connection to strong and secured anchor points at all times**).



Lifting Operations (Heights)

- **Lifting and lowering loads via cranes, hoists, chin buckets and other lifting devices.**
- **Elimination, substitution** (e.g. ground trolley) or **administrative** hazard control for safe operation.
- **Equipment inspected and certified for loads and for safe work.**
- Personal fall arrest system (full body harness, shock absorber, lanyard, and connection to anchor points at all times).



Safety Signage



- OSHA Standard 1910.145 “Specifications for Accident Prevention Signs and Tags”, specifies the level of hazard the labels should specify (e.g. DANGER, WARNING, and CAUTION), and must **be readable from a 5 ft. Distance.**
- **DANGER**: Situations where an immediate hazard will cause **death or serious injury** if not avoided. This designation is to be used only in **extreme situations.**
- **WARNING**: Situations where a potentially hazardous condition exists that could result in the **death or serious injury if not avoided.**
- **CAUTION**: Situations where a potential hazard presents a **lesser threat of injury** that could result in **minor or moderate injuries.**



Contractor Management



- **Applicable to hazards which may emerge from persons or companies contracted for special services/tasks.**
- Administrative/process hazard control for safe operation.



- Ensure contractors and sub-contractors are competent for the task and sign OHS compliance documentation prior to commencement of works.
- Progressive and final evaluations.
- Stop order for OHS failures.

Health and Hygiene Management



- **Applicable to hazards to personal health which may emerge from the working environment or conditions.**
- **Engineering, elimination, substitution and administrative/process hazard control.**
- Avoid/limit excessive environmental exposures (e.g. heat and UV). Rehydrate frequently; occasionally break repeated activities and change posture.
- Avoid fatigue, long work hours and hunger (fainting, unconsciousness).
- Medical assessment prior to commencing works.
- Basic training in first aid; identify negative health and hygiene indicators early.
- Report all actual and near incidents.

Personal Protective Equipment (PPE)

Safety Spectacles - constructed of metal or plastic and impact-resistant lenses to protect from frontal impacts. Tinted for glare and UV.



Welding Shields - from hardened vulcanized fiber or fiberglass and fitted with a filtered lens.



Helmets/Hard Hats:

Class A - impact and penetration resistance; limited voltage protection (up to 2,200 volts).

Class B - protection against high-voltage shock and burn protection (up to 20,000 volts); and also provides protection from impact and penetration hazards

Class C - lightweight comfort and impact protection but no protection from electrical hazards.



Personal Protective Equipment (PPE)



Safety Shoes:

impact-resistant toes and heat-resistant soles for hot work surface; sole plate for protection against puncture wounds. **Electrically non-conductive** (for electrical hazards).



Gloves:

Protect against sharp edges, abrasions; slip-resistant qualities; insulation for electrical works.



Fall Arrest System:





Personal Protective Equipment (PPE)

Ear protection:

Choose protectors that reduce noise to an acceptable level, while allowing safety and communication.



Respiratory masks:

Filter dust, viruses and pollutants; simple replaceable filters; tight-fitting; high air exchange required.



Standards

- 13 global REN leaders:
 - Vestas.
 - Acciona
 - First Solar
 - ABB Ltd.
 - General Electric.
 - Sunpower.
 - Siemens.
 - Gamesa Renewable Energy.
 - Atlantica Yield.
 - Everbright International.
 - EDP Renovaveis.
 - GRI Renewable Industries
 - Inox Wind Limited.
 - AGL Energy limited.
- Companies subscribe to Occupational Health and Safety Management Systems - **OHSAS18001 (replaced by ISO 45001)** for UK based international standard for occupational health and safety management systems (OHSMS)).
- Also subscribe to USA - Occupational Health and Safety Admin. (**OSHA**) standards.
- American National Standards Institute (**ANSI**) standards
- The Standards form the framework for the effective management of OH&S including all aspects of risk management and legal compliance.
- Addresses occupational health and safety rather than any specific product safety matters.





Thank you for your attention.



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